



Poly Vinyl Chloride(PVC) - K65

Property	Unit	Test	Value
K-value	-	DIN- 53726	65
Sulphate ash	wt % max	DIN-53568/2	0.05
Volatiles	wt % max	ISO R-1269	0.2
Bulk density	gr/lit	DIN-53466	600
Screen analysis (residue on sieve) > 63 micron >250 micron	wt % min wt % max	DIN-53734 DIN-53734	90 5
Dark resin (particles in 250gr PVC)	No.max	HULS-6.7	30
Plasticizer acceptance	grDOP/100grPVC min.	DIN-53417/1	10
Fish eyes	number per 25 cm2 max.	HULS-6.9	5
Flowability (dia. of funnel outlet)	mm max.	HULS-6.10	4
Viscosity number	Cm3/gr	DIN- 53726	105
Residual VCM	ppm	HULS-6.11	? 1