



## Acrylonitrile Butadiene Styrene (ABS) - ABS40

Property	Unit	Test	Value
Izod impact (6.4 mm , notched)	Kj/m2	D-256	D-256
M	gr/10 min	D-1238	D-1238
Rock well hardness	R-scale	D-785	D-785
HDT ( 1.82 m pa)	?C	D-648	D-648
V	?C	D-1525	D-1525
T	Kg/cm2	D-638	D-638
T	%	D-638	D-638
F	Kg/cm2	D-790	D-790
F	Kg/cm2	D-790	D-790
Specific Gravity ( 23?C)	.....	D-792	D-792
Molding Shrinkage	%	D-955	D-955
Flammability ( 1/8inch(3.2mm) )	.....	UI94	